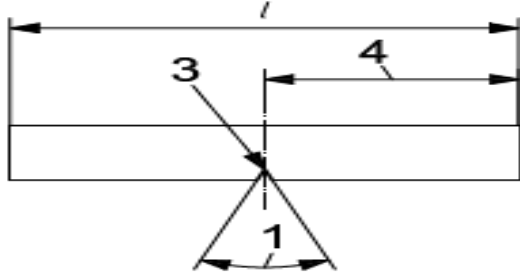
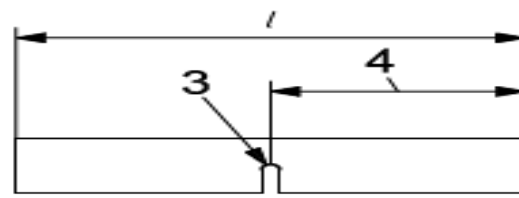
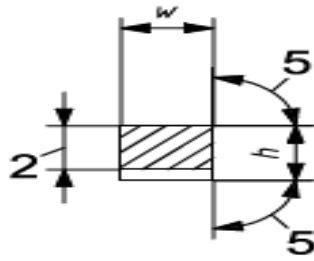


TÜLOMSAŞ DENEY LABORATUVARI

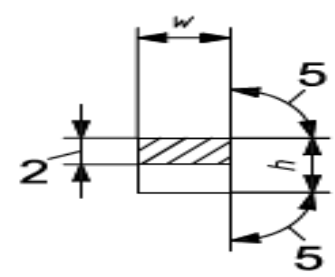
ÇENTİK DARBE DENEYİ İÇİN NUMUNE ÖLÇÜLERİ



V Çentik Geometrisi



U Çentik Geometrisi



TS EN ISO 148 METALİK MALZEMELER-CHARPY VURMA DENEYİ NUMUNE ÖLÇÜ VE TOLERANSLARI	l Uzunluk mm	h Yükseklik mm	w Genişlik mm	1 Çentik Açısı	2 Çentik Derinliği mm	3 Çentik Radius mm	4 Çentiğin Kenarlara Olan Mesafesi mm	5 Yüzeyler Arası Açı
V NUMUNESİ 1	min 54,4 max 55,6	min 9,925 max 10,075	min 9,89 max 10,11	min 43° max 47°	min 7,925 max 8,075	min 0,225 max 0,275	min 27,08 max 27,92	min 88° max 92°
V NUMUNESİ 2	↑	↑	min 7,39 max 7,61	↑	↑	↑	↑	↑
V NUMUNESİ 3	↑	↑	min 4,94 max 5,06	↑	↑	↑	↑	↑
V NUMUNESİ 4	↑	↑	min 2,45 max 2,55	↑	↑	↑	↑	↑
U NUMUNESİ 1	min 54,4 max 55,6	min 9,89 max 10,11	min 9,89 max 10,11	-	min 4,91 max 5,09	min 0,93 max 1,07	min 27,08 max 27,92	min 88° max 92°
U NUMUNESİ 2	↑	↑	min 7,39 max 7,61	-	↑	↑	↑	↑
U NUMUNESİ 3	↑	↑	min 4,94 max 5,06	-	↑	↑	↑	↑